

HSA Delamination Repair Guide

***If you are unsure about damage, please refer to us first by sending an email and photos of damage to <u>info@highsurfrescue.com</u>

What you will need:

- 3M[™] Hi-Strength 90 Spray Adhesive (slick skin repair) <u>https://www.lowes.com/pd/3M-Hi-Strength-Spray-Adhesive/1160531</u>
- Loctite Heavyweight Bonding (rail repair)
 <u>https://www.amazon.com/Loctite-Professional-Performance-13-5-Fluid-1629134/dp/B0</u>
 <u>03VWL4ZO</u>
- Clamps
- Small scrap of plywood
- 2X4" piece of wood

How to repair your sled:

Step 1:

Clean both surfaces of salt, sand, moisture, etc...

Step 2:

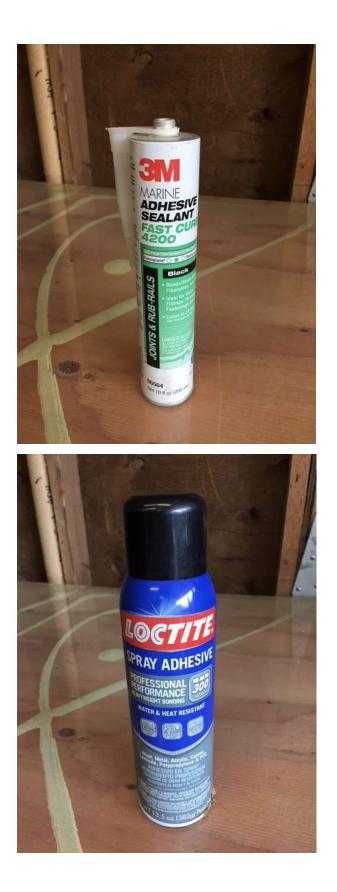
When dry, please follow instructions on 3M can

https://www.3m.com/3M/en_US/company-us/all-3m-products/?N=5002385+329 3242219+4294873886&rt=rud

Step 3:

Use clamps where it is necessary to help compress products during cure process.

High Surf Accessories, P.O. Box 1147, Haleiwa, HI 96712 P:(808) 638-5952 F: (888) 558-8507 E: <u>info@highsurfrescue.com</u> <u>www.highsurfrescue.com</u>



Slick Skin (bottom white plastic on rescue board) Repair Adhesive

Rail Repair Adhesive