



## HSA Delamination Repair Guide

**\*\*\*If you are unsure about damage, please refer to us first by sending an email and photos of damage to [info@highsurfrescue.com](mailto:info@highsurfrescue.com)**

### What you will need:

- 3M™ Hi-Strength 90 Spray Adhesive (slick skin repair)  
<https://www.lowes.com/pd/3M-Hi-Strength-Spray-Adhesive/1160531>
- Loctite Heavyweight Bonding (rail repair)  
<https://www.amazon.com/Loctite-Professional-Performance-13-5-Fluid-1629134/dp/B003VWL4ZO>
- Clamps
- Small scrap of plywood
- 2X4" piece of wood

### How to repair your sled:

#### Step 1:

Clean both surfaces of salt, sand, moisture, etc...

#### Step 2:

When dry, please follow instructions on 3M can

[https://www.3m.com/3M/en\\_US/company-us/all-3m-products/?N=5002385+3293242219+4294873886&rt=rud](https://www.3m.com/3M/en_US/company-us/all-3m-products/?N=5002385+3293242219+4294873886&rt=rud)

#### Step 3:

Use clamps where it is necessary to help compress products during cure process.

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**Slick Skin (bottom white plastic on rescue board)  
Repair Adhesive**



**Rail Repair Adhesive**